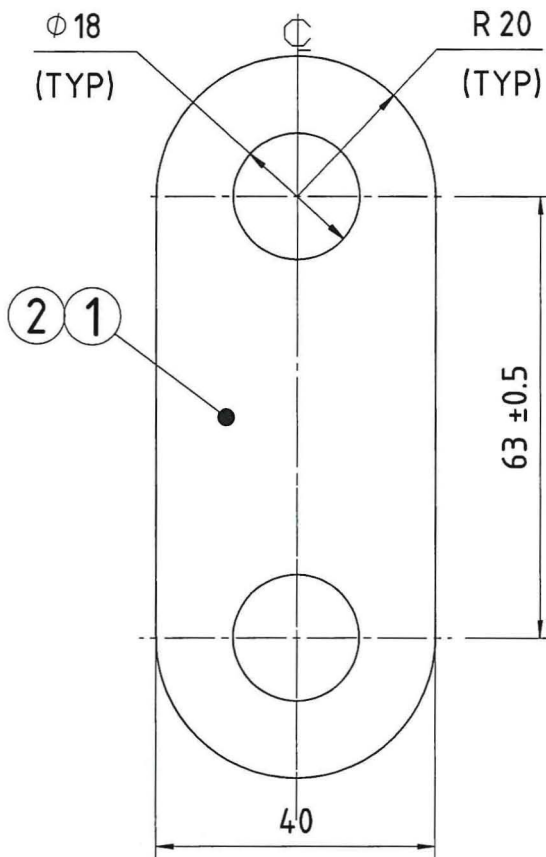


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315–1000	1000–2000	2000–4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

COPY RIGHT & CONFIDENTIAL
THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BPEL & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BPEL. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BPEL ON DEMAND
DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED



NOTE:-

2	2	C100603200	ADJUSTING LINER-A, PUCA	103x40x2.0THK	IS:513-94, Gr-0
1	1	C100603100	ADJUSTING LINER-A, PUCA	103x40x1.0THK	IS:513-94, Gr-0

					PRODUCT	BMRCL METRO CARS				
					REF DRG					
					MATERIAL	-				
					HEAT TREAT.		APPD	MS	<i>Deu</i>	21.08.19
					SURFACE TREAT.		REVD	DB	<i>ADP</i>	19.08.19
					TITLE	ADJUSTING LINER-A, PUCA			CHKD	JC
							DRWN	ILYAS		
							SCALE	1:1		SHEET
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKO	APPD	BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No. 926-83204		ALT